



FOOD & DRINK QUALIFICATIONS

Food & Drink Manufacturing Operations

Level 2

National Qualification Number: 100/2640/X

Food & Drink Manufacturing Operations **The Framework of Standards – Level 2**

Compulsory Units:

The level 2 NVQ consists of 10 units. Five of these are compulsory:

- Unit 1 Contribute to health and safety in food and drink manufacturing operations**
- 1.1 Lift and handle safely
 - 1.2 Maintain a healthy and safe working environment
- Unit 2 Maintain hygiene standards in food and drink manufacturing operations**
- 2.1 Maintain personal hygiene
 - 2.2 Maintain workplace hygiene
- Unit 3 Work with others in a food and drink manufacturing environment**
- 3.1 Establish and maintain effective working relationships with others
 - 3.2 Work with others to meet goals
- Unit 4 Diagnose and rectify operating problems**
- 4.1 Diagnose operating problems
 - 4.2 Rectify operating problems
- Unit 5 Maintain product quality**
- 5.1 Maintain product quality

Optional Units:

The other five units can be chosen from this bank of optional units:

- Unit 6 Clean in place (CIP) plant and equipment**
- 6.1 Prepare to clean in place
 - 6.2 Carry out clean in place
 - 6.3 Complete clean in place

- Unit 7 Contribute to improvement in the workplace**
- 7.1 Contribute to the identification of improvements in the workplace
 - 7.2 Contribute to putting improvements ideas into action
- Unit 8 Prepare for and carry out product changeovers**
- 8.1 Prepare for product changeovers
 - 8.2 Carry out product
- Unit 9 Move and handle materials within the workplace**
- 9.1 Move and handle materials in the workplace
- Unit 10 Carry out hygiene cleaning**
- 10.1 Prepare for cleaning
 - 10.2 Carry out cleaning
 - 10.3 Complete cleaning
- Unit 11 Carry out task handovers**
- 11.1 Hand over responsibilities to another person
 - 11.2 Take over responsibilities from another person
- Unit 12 Receive and verify goods and materials entering storage (DNTO Unit 004)**
- 12.1 Prepare for the receipt of goods and materials
 - 12.2 Accept goods and materials for storage
- Unit 13 Intake bulk materials**
- 13.1 Confirm the requirements for storing bulk materials
 - 13.2 Transfer bulk materials to designated locations
- Unit 14 Place goods and materials in storage (DNTO Unit 005)**
- 14.1 Confirm the requirements for storing goods and materials
 - 14.2 Place goods and materials in designated locations
- Unit 15 Despatch goods and materials (DNTO Unit 015)**
- 15.1 Prepare work areas for loading
 - 15.2 Load consignments

Unit 16 Maintain the quality of goods and materials in storage (DNT0 Unit 016)

- 16.1 Monitor and maintain storage conditions
- 16.2 Monitor goods and materials in storage

Unit 17 Contribute to environmental safety in food and drink manufacturing operations

- 17.1 Contribute to environmental safety in food and drink manufacturing operations

Unit 18 Control conversion

- 18.1 Prepare for conversion
- 18.2 Carry out conversion
- 18.3 Finish conversion

Unit 19 Control size reduction

- 19.1 Prepare for size reduction
- 19.2 Carry out size reduction
- 19.3 Finish size reduction

Unit 20 Control mixing

- 20.1 Prepare for mixing
- 20.2 Carry out mixing
- 20.3 Finish mixing

Unit 21 Control heat treatment

- 21.1 Prepare for heat treatment
- 21.2 Carry out heat treatment
- 21.3 Finish heat treatment

Unit 22 Control separation

- 22.1 Prepare for separation
- 22.2 Carry out separation
- 22.3 Finish separation

Unit 23 Control conditioning

- 23.1 Prepare for conditioning
- 23.2 Carry out conditioning
- 23.3 Finish conditioning

Unit 24 Control forming

- 24.1 Prepare for forming
- 24.2 Carry out forming
- 24.3 Finishing forming

Unit 25 Control temperature reduction

- 25.1 Prepare for temperature reduction
- 25.2 Carry out temperature reduction
- 25.3 Finish temperature reduction

Unit 26 Control manual size reduction

- 26.1 Prepare for manual size reduction
- 26.2 Carry out manual size reduction
- 26.3 Finish manual size reduction

Unit 27 Control batching

- 27.1 Prepare for batching
- 27.2 Carry out batching

Unit 28 Produce individual packs

- 28.1 Prepare to produce individual packs
- 28.2 Carry out production of individual packs
- 28.3 Finish production of individual packs

Unit 29 Collate and pack for storage and distribution

- 29.1 Prepare for collation and packing
- 29.2 Carry out collation and packing
- 29.3 Finish collation and packing

Unit 30 Assemble different products to pre-determined pattern

- 30.1 Prepare to assemble products
- 30.2 Carry out assembly of products
- 30.3 Finish assembly of products

Unit 31 Produce packs by hand

- 31.1 Prepare to produce packs by hand
- 31.2 Carry out production of packs by hand
- 31.3 Finish production of packs by hand

Unit 34 Contribute to auditing (FDMO Level 3 Unit 9)

34.1 Contribute to auditing

Unit 35 Control and maintain quality within multi-stage manufacturing operations (FDMO Level 3 Unit 1)

35.1 Achieve product specification and operational targets

35.2 Maintain operations